grain diameter in the range from 10 to 100 µm, preferably 25 to 40 µm, or which essentially have the form of chips or needles and a longitudinal extension in the range from 10 to 110 µm, preferably 40 to 80 µm, or a mixture thereof.

9. (Amended) Process according to claims 1 and 5 [any of the foregoing claims,], characterized in that the transfer layers are printed onto the base medium in such a way that the motif represented is of the correct side in the plan view.

10. (Amended) Reflection transfer manufactured in accordance with a process according to claims 1 and 5 [any of the foregoing claims].

11. (Amended) Substrate onto which a reflection transfer is applied which is manufactured according to claims 1 and 5 [any of claims 1 to 9].

15. (Amended) Reflection transfer according to claims 12 or 14 [any of claims 12 to 14,], characterized in that a transfer medum (5) is applied onto the transfer with the raised reflection particles (4).

16 (Amended) Reflection transfer according to claims 12 or 14 [any of claims 12 or 14,], characterized in that the reflection particles (4) are essentially spherical in shape and have a grain diameter in the range from 10 to 100 µm, preferably 25 to 40 µm, or that they essentially have the shape of chips or needles with a longitudinal extension in the range from 10 to 110 µm, preferably 40 to 80 µm, or that they are mixtures thereof.

REMARKS

The requested changes merely remove some multiple dependency.

REQUEST FOR ALLOWANCE

Claims 1-16 are pending in this application. The applicant requests allowance of all pending claims.

Respectfully submitted,
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CLEAN SET OF CLAIMS

What is claimed is:

1. Process for the manufacture of a screen print reflection transfer, comprising the steps:
providing an adhesive-repellant base medium (1);
imprinting the base medium (1) with a transfer adhesive (2);
printing a reflection ink (3), whereby the reflection ink being used is containing a plurality of reflection particles; and
drying the transfer.

2. Process according to claim 1, characterized in that, before printing the reflection ink (3), an intermediate ink layer (8) is imprinted in an additional step onto the imprinted transfer adhesive agent (2).

3. Process according to claim 1, characterized in that the transfer adhesive (2) is dried after imprinting the base medium (1) and before printing the reflection ink (3) and/or the intermediate ink layer (8).

4. Process according to claim 2, characterized in that the intermediate ink layer (8) is dried before printing the reflection ink (3).

6. Process according to claims 1 and 5, characterized in that a transfer medium (5) is additionally applied to the dried and hardened transfer.

7. Process according to claims 1 and 5, characterized in that the transfer adhesive is transparent, colored translucent, or full-colored, and in particular that it is full-color white.

8. Process according to claims 1 and 5, characterized in that reflection particles (4) are used which are essentially spherical in shape and which have a grain diameter in the range from 10 to 100 µm, preferably 25 to 40 µm, or which essentially have the form of chips or needles and a longitudinal extension in the range from 10 to 110 µm, preferably 40 to 80 µm, or a mixture thereof.

9. Process according to claims 1 and 5, characterized in that the transfer layers are printed onto the base medium in such a way that the motif represented is of the correct side in the plan view.

10. Reflection transfer manufactured in accordance with a process according to claims 1 and 5.

11. Substrate onto which a reflection transfer is applied which is manufactured according to claims 1 and 5.

15. Reflection transfer according to claims 12 or 14, characterized in that a transfer medium (5) is applied onto the transfer with the raised reflection particles (4).

16 Reflection transfer according to claims 12 or 14, characterized in that the reflection particles (4) are essentially spherical in shape and have a grain diameter in the range from 10 to 100 µm, preferably 25 to 40 µm, or that they essentially have the shape of chips or

needles with a longitudinal extension in the range from 10 to 110 μm, preferably 40 to 80 μm, or that they are mixtures thereof.

MARKED UP SET OF CLAIMS

What is claimed is:

1. Process for the manufacture of a screen print reflection transfer, comprising the steps:
providing an adhesive-repellant base medium (1);
imprinting the base medium (1) with a transfer adhesive (2);
printing a reflection ink (3), whereby the reflection ink being used is containing a plurality of reflection particles; and
drying the transfer.

2. Process according to claim 1, characterized in that, before printing the reflection ink (3), an intermediate ink layer (8) is imprinted in an additional step onto the imprinted transfer adhesive agent (2).

3. (Amended) Process according to claim 1 [claim 1 or 2,], characterized in that the transfer adhesive (2) is dried after imprinting the base medium (1) and before printing the reflection ink (3) and/or the intermediate ink layer (8).

4. (Amended) Process according to claim 2 [claims 2 or 3,], characterized in that the intermediate ink layer (8) is dried before printing the reflection ink (3).

6. (Amended) Process according to claims 1 and 5 [any of the foregoing claims,], characterized in that a transfer medium (5) is additionally applied to the dried and hardened transfer.

7. (Amended) Process according to claims 1 and 5 [any of the foregoing claims,], characterized in that the transfer adhesive is transparent, colored translucent, or full-colored, and in particular that it is full-color white.

8. (Amended) Process according to claims 1 and 5 [any of the foregoing claims,], characterized in that reflection particles (4) are used which are essentially spherical in shape and which have a grain diameter in the range from 10 to 100 µm, preferably 25 to 40 µm, or which essentially have the form of chips or needles and a longitudinal extension in the range from 10 to 110 µm, preferably 40 to 80 µm, or a mixture thereof.

9. (Amended) Process according to claims 1 and 5 [any of the foregoing claims,], characterized in that the transfer layers are printed onto the base medium in such a way that the motif represented is of the correct side in the plan view.

10. (Amended) Reflection transfer manufactured in accordance with a process according to claims 1 and 5 [any of the foregoing claims].

11. (Amended) Substrate onto which a reflection transfer is applied which is manufactured according to claims 1 and 5 [any of claims 1 to 9].

15. (Amended) Reflection transfer according to claims 12 or 14 [any of claims 12 to 14,], characterized in that a transfer medum (5) is applied onto the transfer with the raised reflection particles (4).

16 (Amended) Reflection transfer according to claims 12 or 14 [any of claims 12 or 14,], characterized in that the reflection particles (4) are essentially spherical in shape and have

a grain diameter in the range from 10 to 100 μm, preferably 25 to 40 μm, or that they essentially have the shape of chips or needles with a longitudinal extension in the range from 10 to 110 μm, preferably 40 to 80 μm, or that they are mixtures thereof.